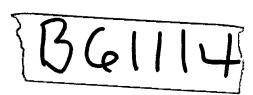
Work Orde												Page 1
Revision ID: Item Name:	D205-634-01 Skidtube 7/19/2010 8/5/2010	Start Qty: 1.00 Req'd Qty: 1.00		Accept	Cust Item I				Setup	Start Stop	1 18811181 8	
Approvals:	Process Plan	n:	Date:////////////////////////////////////	Tooling: SPC (Y/N):		ate:			Run	Start Stop		8//2 /2/ //8/ /8 0 8//8 //8 //8/ /8 0
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	t Re		Reject Number	Insp. Stamp
Draw Nbr		ision Nbr							~~	·		
IIN D205-634	Rev	F										
DC Document Control		Memo Photocopy CHG 007	bluefile &type labels per PP		arl 3alo				/	R W	5-74	?
110 Packaging Packaging		Pick Kit . Memo		0.00				10		<del>\$</del>	fug	/ /s/36 (
					•							•
120 		QC4- 100% Inspect kits	for completeness	0.00	oloslad				<u>@</u> _			

Quality Control



# Dart Aerospace Ltd

W/O:			WO	RK ORDER CHAN	GES					
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
						į				
	:									
Part No	:	PAR #:	Fault Cate	Yes No DQA: Date:						
Resolution:			Disposition	QA: I	_ QA: N/C Closed: Date: _				<del></del>	
NCR:		,	WORK ORDE	R NON-CONFORM	IANCE	(NCR)				
DATE	STEP	Description of NC	Corrective Action Section			Verification			Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	ion C	Chief Eng	QC Inspector,
	İ				]				1	

NOTE: Date & initial all entries

#### Work Order ID 60698

Monday, July 19, 2010 2:37:45 PM



Page 2

Item ID:

D205-634-011

Accept



Setup Start

Revision ID:

**Start Date:** 

Item Name: Skidtube

Required Date: 8/5/2010

7/19/2010

Start Qty: 1.00

Operation

Description

Req'd Qty: 1.00

**Cust Item ID: Customer:** 

**Tool ID** 

Reference:

Approvals:

Process Plan:

QC:

Date:

Date: Tooling:

**SPC (Y/N):** 

Set Up/

**Run Hours** 

Date:

Tool # Plan

Code

Date:

Run

Reject

Sequence ID/ **Work Center ID** 

130

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D205-634-011

Location:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept

Qty

Start

Stop

Stop

Reject Insp. Number Stamp

10/08/301 CL1018130

# **Dart Aerospace Ltd**

W/O:			WO	RK ORDER CHANG	ES					
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
									:	
Part No:		PAR #:	Fault Categ	ory:	NCR: Yes	<b>4</b> :	Date:			
Resolution:			Disposition	<b>:</b>	_ QA: N/C Cld	sed:		Date:		
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR	)				
DATE	CTED	Description of NC		on B Verificat			n Approval	Approval		
	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector	

NOTE: Date & initial all entries

#### **Picklist Print**

Monday, July 19, 2010 2:37:50 PM

Work Order ID: 60698

Parent Item:

D205-634-011

Parent Item Name:

Skidtube



**Start Date:** 7/19/2010

Required Date: 8/5/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

**Comments:** 

IPP Rev:P□02.08.28□Removed QC5 from Step 5□KJ□

IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by:
IPP Rev R 09 01 28 now chg 007 DSI9417 revB FC verified by

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-041  Replacement Skidtube	 	Manufactured	No			110	Each	5.0000	1	1V	1/4	6	
				Location	1	Loc	Oty	Loc Code			,		
				FG073			5						
					58491		1						
					58497		1						
					58501		1		_		_		
					58758		1		<u></u>		_		
					59002		1		_		^		
K10003 CHG007 Saddle, D205-634-011		Manufactured	No			110	Each	4.0000					)
				Location	<u>1</u>	Loc	<u>Qty</u>	Loc Code		3 70	689	[4/4/8]	130
				FG			4		,	1	_	//	

59669

### **Dart Aerospace Ltd**

W/O:			\ <u>\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\</u>	RK ORDER CHANG	EC					
DATE	STEP	DD		By	Date	Qty	Approval Chief Eng /	Approval		
DAIL	SILF	rn.	PROCEDURE CHANGE					Prod Mgr	QC Inspector	
Part No: PAR #:		Fault Categ	NCR: Yes No DQA: Date:							
						QA: N/C Closed: Date: _				
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCR	)				
	•	Description of NC		on B	Verification			Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Approval Chief Eng	QC Inspector	
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NOTE: Date & initial all entries